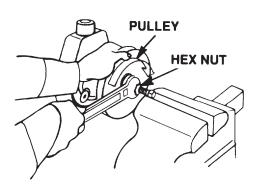


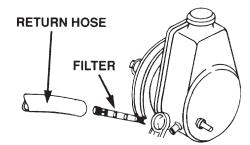
Listed below are a few basic, but important tips to help ensure a successful installation of a replacement power steering pump.

- **DO:** Replace all hoses that show signs of cracking and/or deterioration.
- **DON'T:** Use a hammer, press or impact gun when installing pulley on the replacement pump.

ALWAYS USE A HAND WRENCH.

- **DON'T:** Assume the system is free of contaminants. Failure to flush will lead to premature pump failure.
- **DO:** Torque mounting bolts and hoses to proper specifications. Use a belt tension gauge when installing belt. Refer to vehicle service manual for proper tightening specifications.
- **DON'T:** Let a quality job go to the shop unprotected.
- **DO:** Use a power steering filter when applicable.
- **DO:** Use new fluid recommended for your vehicle.





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