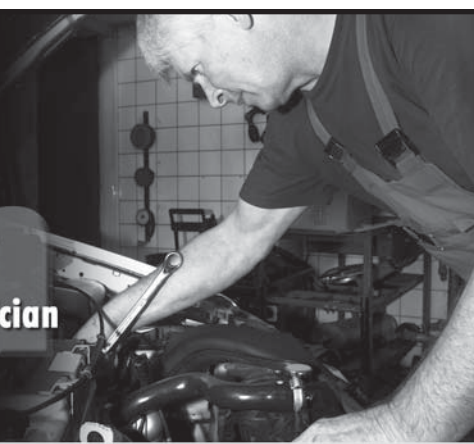


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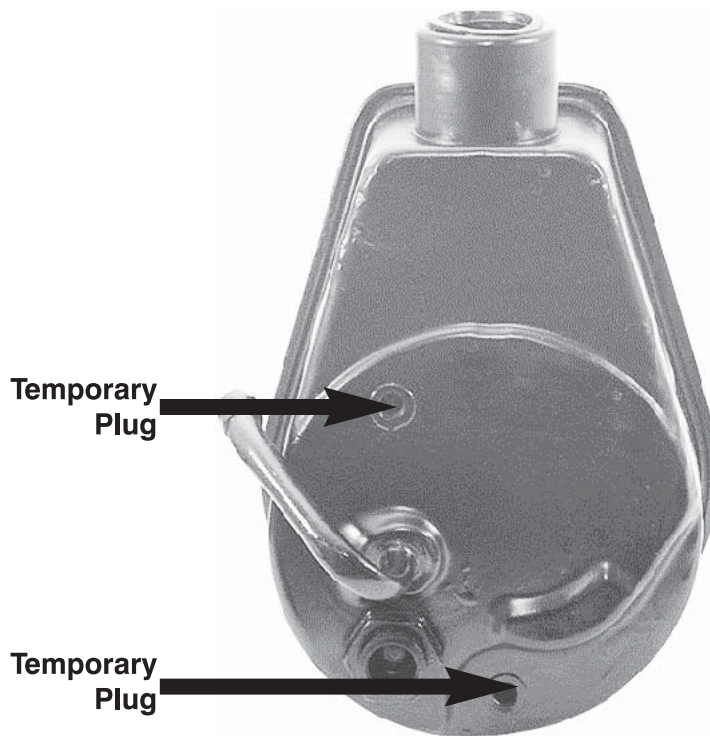
## Overlooked Temporary Plugs Cause Leaks on Some GM Pumps

**Application:** All Saginaw Power Steering Pumps with reservoir.

**Problem:** Unit leaks from plugs in reservoir after installation.

**Cause:** Temporary cap plugs not replaced by mounting bolts.

**Solution:** For most applications these holes will be closed by the mounting bolts or studs. Holes not used for mounting should be plugged using the following sized bolts. For Standard thread pumps bolt size is  $\frac{3}{8}$  x 16, for metric threads use 10m x 1.5m. Bolt length is  $\frac{1}{2}$  inch.



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